

**Product Performance Warranty: ios™ Window Systems**

The following table outlines the maximum variations that Breezway will warrant per wind pressure. Exceeding these constraints will void this Warranty. The limitations have been generated through Australian Standard AS2047 test results generated in a National Association of Testing Authorities (NATA) approved testing laboratory and over 60 years of experience manufacturing louvre windows. The design constraints below only apply to product sold as a fully assembled Louvre Window System with Altair® Aluminium Blades or glass blades to Breezway's specifications that is maintained according to the Breezway "Louvre Care and Maintenance" instructions.

For commercial applications, please consult Breezway with your specific project requirements.

	Wind Speed		Wind Speed		Wind Speed	
	Design <sup>1</sup>	Ultimate <sup>2</sup>	Design <sup>1</sup>	Ultimate <sup>2</sup>	Design <sup>1</sup>	Ultimate <sup>2</sup>
	<ul style="list-style-type: none"> <li>• 1000Pa</li> <li>• 41 m/sec</li> <li>• 146km/h</li> <li>• 91 mph</li> </ul>	<ul style="list-style-type: none"> <li>• 1500Pa</li> <li>• 50m/sec</li> <li>• 180km/h</li> <li>• 111 mph</li> </ul>	<ul style="list-style-type: none"> <li>• 1500Pa</li> <li>• 50m/sec</li> <li>• 180km/h</li> <li>• 111 mph</li> </ul>	<ul style="list-style-type: none"> <li>• 2300Pa</li> <li>• 61 m/sec</li> <li>• 222km/h</li> <li>• 138mph</li> </ul>	<ul style="list-style-type: none"> <li>• 2200Pa</li> <li>• 60m/sec</li> <li>• 218km/h</li> <li>• 135mph</li> </ul>	<ul style="list-style-type: none"> <li>• 3000Pa</li> <li>• 70m/sec</li> <li>• 254 km/h</li> <li>• 158mph</li> </ul>
	200Pa Water Pass		200Pa Water Pass		300Pa Water Pass	
	Max Blade Length <sup>3</sup>	Max Window Height	Max Blade Length <sup>3</sup>	Max Window Height	Max Blade Length <sup>3</sup>	Max Window Height
<b>ios Louvre Window System Single Bay</b>						
152mm Altair Louvre	900	3031	750	3031	600	2471
102mm Altair Louvre	750	3061	750	3061	600	2521
<b>ios Louvre Window System Multiple Bays (maximum bay widths as per single bay windows)</b>						
ios Mullion	-	3061	-	3061	-	2521
<b>ios Louvre Window System Multiple Windows (coupled vertically)*</b>						
ios Coupler	-	3061	-	3061	-	2521

\*For horizontal coupling please consult Breezway.

**Note:**

1. Design Wind Speed = Serviceability Limit State Wind Pressure / Design Wind Pressure / Permissible Stress. The ability of the window to perform the intended function under normal service conditions avoiding excessive deflection or the appearance of buckling.
2. Ultimate Wind Speed = Ultimate Limit State Wind Pressure / Ultimate Strength Pressure. The maximum load carrying resistance of the window. Subjecting the window to wind pressures in excess of the Ultimate Wind Speed is likely to result in the window collapsing.
3. Maximum blade lengths apply regardless of whether annealed glass, toughened glass or aluminium blades are used. Glass blades must be 6mm thick and straight and flat within 0.35mm/m.